SAFETY DATA SHEET

Creation Date 05-Mar-2018 **Revision Date** 28-Dec-2025 **Revision Number** 8

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name **Nichrome etchant**

Cat No. : **44585**

Synonyms No information available

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company
Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757

Emergency Telephone Number
For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US:**001-201-796-7100 / **Europe:** +32 14 57 52 99
CHEMTREC Tel. No. **US:**001-800-424-9300 / **Europe:**001-703-527-3887

2. Hazard(s) identification

Classification
This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Corrosive to metals	Category 1
Acute Inhalation Toxicity - Vapors	Category 4
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Reproductive Toxicity	Category 1B
Effects on or via lactation	

Label Elements

Signal Word
Danger

Hazard Statements
May be corrosive to metals

Causes severe skin burns and eye damage
Harmful if inhaled
May damage the unborn child
May cause harm to breast-fed children



Precautionary Statements
Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Do not breathe dust/fume/gas/mist/vapors/spray
Avoid contact during pregnancy and while nursing
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Use only outdoors or in a well-ventilated area
Keep only in original packaging
Wear respiratory protection
Wear protective gloves/protective clothing/eye protection/face protection
Response
Immediately call a POISON CENTER or doctor
Inhalation
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Immediately call a POISON CENTER or doctor
Skin
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Ingestion
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
Spills
Absorb spillage to prevent material damage
Storage
Store locked up
Store in a well-ventilated place. Keep container tightly closed
Store in corrosive resistant polypropylene container with a resistant inliner
Store in a dry place
Disposal
Dispose of contents/container to an approved waste disposal plant
Hazards not otherwise classified (HNOC)
Corrosive to the respiratory tract

Hazards classified under paragraph (d)(1)(ii) of 1910.1200
No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Water	7732-18-5	81.75
Nitric acid …% [C ≤ 70 %]	7697-37-2	17.50
1-Octanesulfonic acid,	2795-39-3	0.75

1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt		

4. First-aid measures

General Advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Skin Contact Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.

Inhalation If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.

Ingestion Do NOT induce vomiting. Call a physician or poison control center immediately.

Most important symptoms and effects Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

Notes to Physician Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media Carbon dioxide (CO_2). Powder. Water spray. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion. CO_2, dry chemical, dry sand, alcohol-resistant foam.

Unsuitable Extinguishing Media No information available

Flash Point No information available
Method - No information available

Autoignition Temperature No information available

Explosion Limits
Upper No data available
Lower No data available
Sensitivity to Mechanical Impact No information available
Sensitivity to Static Discharge No information available

Specific Hazards Arising from the Chemical
Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products
Nitrogen oxides (NOx). Sulfur oxides. Hydrogen fluoride. Potassium oxides.
Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health	Flammability	Instability	Physical hazards
3	0	0	-

6. Accidental release measures

Personal Precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental Precautions Should not be released into the environment. See Section 12 for additional Ecological Information.

Methods for Containment and Clean Up Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

7. Handling and Storage

Handling Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Storage. Corrosives area. Keep containers tightly closed in a dry, cool and well-ventilated place. Do not store in metal containers. Incompatible Materials. Strong bases. Metals.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
Nitric acid …% [C ≤ 70 %]	TWA: 2 ppm STEL: 4 ppm	(Vacated) TWA: 2 ppm (Vacated) TWA: 5 mg/m³ (Vacated) STEL: 4 ppm (Vacated) STEL: 10 mg/m³ TWA: 2 ppm TWA: 5 mg/m³	IDLH: 25 ppm REL = 2 ppm (TWA) REL = 5 mg/m³ (TWA) STEL: 4 ppm STEL: 10 mg/m³	TWA: 2 ppm STEL: 4 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists
OSHA - Occupational Safety and Health Administration
NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: Particulates filter conforming to EN 143.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State	Liquid	
Color	Colorless	
Odor	Acrid	
Odor Threshold	No information available	
Property	**Values**	**Remarks • Method**
Melting Point/Range	No data available	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flash Point	No information available	**Method -** No information available
Flammability (liquid)	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
pH	< 1	
Viscosity	No data available	
Water Solubility	Miscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	**log Pow**	
Nitric acid …% [C ≤ 70 %]	-2.3	
Vapor Pressure	23 hPa @ 20 °C	
Density / Specific Gravity	1.25 g/cm3	@ 20 °C
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

Other Information

10. Stability and reactivity

Reactive Hazard None known, based on information available

Stability Stable under normal conditions.

Conditions to Avoid Incompatible products.

Incompatible Materials Strong bases, Metals

Hazardous Decomposition Products Nitrogen oxides (NOx), Sulfur oxides, Hydrogen fluoride, Potassium oxides

Hazardous Polymerization Hazardous polymerization does not occur.

Hazardous Reactions None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.

Ingestion May be harmful if swallowed.

Eyes Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness.

Skin Avoid contact with skin. Causes burns. Skin Corrosion/Irritation.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation

Water	-	-	-
Nitric acid …% [C ≤ 70 %]	-	-	LC50 = 2500 ppm. (Rat) 1h

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 1 B

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;
Respiratory No data available
Skin No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Water	7732-18-5	Not listed	Not listed	Not listed	Not listed	Not listed
Nitric acid …% [C ≤ 70 %]	7697-37-2	Not listed	Not listed	Not listed	Not listed	Not listed
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; Category 1B

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; No data available

Symptoms / effects,both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

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Persistence and Degradability Miscible with water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

Component	log Pow
Nitric acid …% [C ≤ 70 %]	-2.3

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (NITRIC ACID)
Hazard Class 8
Packing Group III

TDG

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (NITRIC ACID)
Hazard Class 8
Packing Group III

IATA

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (NITRIC ACID)
Hazard Class 8
Packing Group III

IMDG/IMO

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (NITRIC ACID)
Hazard Class 8
Packing Group III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Water	7732-18-5	X	ACTIVE	-
Nitric acid …% [C ≤ 70 %]	7697-37-2	X	ACTIVE	-
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	X	ACTIVE	S

Legend:
TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)
X - Listed
'-' - Not Listed
S - Indicates a substance that is identified in a proposed or final Significant New Use Rule.

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

Component	CAS No	**TSCA 12(b)** - Notices of Export
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	Section 5(a)(2)

International Inventories

China, X = listed, Australia, U.S.A. (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (KECL), China (IECSC), Japan (ENCS), Philippines (PICCS).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Water	7732-18-5	X	-	231-791-2	X	X		X	X	KE-35400
Nitric acid …% [C ≤ 70 %]	7697-37-2	X	-	231-714-2	X	X	X	X	X	KE-25911
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	X	-	220-527-1	X	X	X	X	X	KE-18223

KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting threasholds
Nitric acid …% [C ≤ 70 %]	7697-37-2	17.50	1.0 %	-
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	0.75	-	RT = 100 lb

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Component	CWA - Hazardous Substances	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants
Nitric acid …% [C ≤ 70 %]	X	1000 lb	-	-

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

Component	Specifically Regulated Chemicals	Highly Hazardous Chemicals
Nitric acid …% [C ≤ 70 %]	-	TQ: 500 lb

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Component	Hazardous Substances RQs	CERCLA Extremely Hazardous Substances RQs	SARA Reportable Quantity (RQ)
Nitric acid …% [C ≤ 70 %]	1000 lb	1000 lb	1000 lb 454 kg

California Proposition 65 This product does not contain any Proposition 65 chemicals.

Component	CAS No	California Prop. 65	Prop 65 NSRL	Category
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	Carcinogen	-	Carcinogen

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Water	-	-	X	-	-
Nitric acid …% [C ≤ 70 %]	X	X	X	X	X

U.S. Department of Transportation

Reportable Quantity (RQ):	Y
DOT Marine Pollutant	N
DOT Severe Marine Pollutant	N

U.S. Department of Homeland Security This product contains the following DHS chemicals:
Legend - STQs = Screening Threshold Quantities, APA = A placarded amount

Component	DHS Chemical Facility Anti-Terrorism Standard
Nitric acid …% [C ≤ 70 %]	Release STQs - 15000lb Theft STQs - 400lb

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Water	7732-18-5	-	-	-
Nitric acid …% [C ≤ 70 %]	7697-37-2	-	Use restricted. See entry 75. (see link for restriction details)	-
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	-	Use restricted. See entry 30. (see link for restriction details) Use restricted. See entry 75. (see link for restriction details)	-

REACH links
https://echa.europa.eu/substances-restricted-under-reach

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)

Water	7732-18-5	Listed	Not applicable	Not applicable	Not applicable
Nitric acid …% [C ≤ 70 %]	7697-37-2	Listed	Not applicable	Not applicable	Not applicable
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	Not applicable	Annex I - Substance subject to prohibitions Annex IV : 50 mg/kg (Waste Management - Conc. Limit)	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?
See table for values

Component	OECD PFAS	US (EPA) PFAS	EU (ECHA) PFAS	UK (HSE) PFAS	Chemsec PFAS (Sin List)
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt (CAS #: 2795-39-3)	Listed	-	Listed	Listed	-

PFAS Legend
Listed = Meets the PFAS definition of the named authority

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Water	7732-18-5	Not applicable	Not applicable	Not applicable	Not applicable
Nitric acid …% [C ≤ 70 %]	7697-37-2	Not applicable	Not applicable	Not applicable	Annex I - Y34
1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, potassium salt	2795-39-3	Not applicable	Not applicable	X	Not applicable

16. Other Information

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS